ROTARY HAMMERS, BREAKERS DIAMOND CORE DRILLS



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DIA 250 HW DIAMOND CORE DRILL DRILLING WITH FEED. WITHOUT DRILL STAND.

Made in Germany. Since 1920. · www.duss.de

DUSS

DIA 250 HW DIAMOND CORE DRILL FOR SEWER CONSTRUCTION AND CIVIL ENGINEERING.

APPLICATIONS

- Connection drilling in sewer pipes, manholes and collectors
- Drilling for house connections from the outside, also in insulated walls Drilling in confined, hard-to-reach places, e.g. with existing pipe
- installations, structural conditions such as ceiling projection or window lintel
- Drilling where the surroundings of the drilling site must not be damaged, e.g. by anchor holes
- · Civil engineering and sewer construction, municipal construction, road and landscape construction

CONTINUOUS GUIDE ROD

This outstanding machine feature enables the unique advantages of the DIA 250 HW. The hollow guide rod makes it possible to guide the feed rod centrally through the machine, thus compactly combining the advantages of hand-held and stand guided drilling.

ERGONOMIC WORK

As versatile as the applications are, as

variable are the handle arrangements and machine positions of the DIA 250 HW.

FEED ROD WITH FASTENING CLAW

The stable fastening claw ensures secure fastening of the feed rod to the sewer pipe. The hole is drilled to the center of the sewer pipe without additional alignment. The fastening claw is drilled over by the core bit. There is no damage to the sewer pipe.

> DECENTRALISED WATER SUPPLY The water supply is off-centre to the guide rod so that the water only arrives where it is needed.

DRILLING WITH FEED

The unique DUSS CLF (Centre Line Force) feed system combines the advantages of hand-held drilling with the convenience of stand guided drilling. The lightweight drilling unit can be used universally and, thanks to the manual feed integrated into the machine, enables energy-saving work. The force is applied centrally in the drilling axis by the continuous feed rod in the guide rod. It compensates the torque, ensures a securely guided, centred drill hole and holds the drill core.



RELIABLE TORQUE ABSORPTION

The torgue that occurs during drilling is compensated for by the corresponding surfaces of the torgue sleeve and the feed rod screwed to the substrate.

FEED WHEEL

The drill feed is generated by turning the handwheel. Improved drilling behaviour through reinforcements is possible thanks to the spring decoupling.

TECHNICAL DATA	DIA 2
Rated power	2
Rated speed	56
Drilling range with diamond core bit	
hand-held	dia. 102 - 20
with feed	dia. 102 - 28
Machine weight	
Machine weight with feed system	1
Chuck	1 1/4" UNC ex







The drill core is held securely on the feed rod and can be easily removed.





Compact, lightweight drilling system for wet drilling in the sewer. The manual feed is generated by the handwheel and the continuous feed rod.



50 HW

2000 W 65 rpm

202 mm 57 mm 7.4 kg 11.4 kg external

The optional VOS 2 feed rod can also be used for drilling holes in walls and floors.

UNIVERSAL IN THE SEWER

The application possibilities of the DIA 250 HW are additionally extended by the fact that it is also possible to drill hand-held without the feed system, e.g. in thin-walled shaft rings and pipes, clay pipes, but without the advantages such as the torque absorption or the core holding function.

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STANDARD SPECIFICATION

ORDER-NO. DIA 250 HW

Standard specification: DUSS DIA 250 HW diamond core drill with PRCD circuit breaker, VOS feed rod 1 incl. 4 concrete screws, SW 30/32 double open-end wrench, SW 41 open-end wrench, dry lubricant spray, carrying case.

DIAMOND CORE BITS AND ACCESSORIES

1 1/4" UNC





1 · CHL DIAMOND CORE BIT

Drilling dia. mm	Working length mm	ORDER- NO.
102	350	CHL 102
152	350	CHL 152
186	350	CHL 186
200	350	CHL 200
226	300	CHL 226
257	300	CHL 257

2 · ZS CENTRING DISC

ORDER- NO.
ZS 102
ZS 152
ZS 186
ZS 200
ZS 226
ZS 257

1 · 1 1/4" UNC CHL DIAMOND CORE BITS

with 11 mm premium roof-shaped segments, optimiert zum Bohren mit Vorschub

APPLICATIONS

- For wet drilling
- In concrete, reinforced concrete, highly compacted sand-lime brick and masonry

FEATURES

- Maximum drilling progress
- Best cutting endurance, long service life
- Smooth pilot drilling and high concentricity thanks to exact segment positioning

2 · ZS CENTRING DISC

required for drillings with feed, for better centring and stability



VOS 1 FEED ROD

for fastening the DIA 250 HW for connecting holes in sewer pipe from drilling dia. 122 mm, incl. 4 concrete screws

ORDER-NO. VOS 1



CONCRETE SCREWS 10 x 90 mm, 25 pieces ORDER-NO. BO 1090



VOS 2 FEED ROD for fixing the DIA 250 HW, e.g. for drilling in walls or floors ORDER-NO. VOS 2

CENTRING ROD

for fastening the DIA 250 HW for connecting holes in sewer pipe from drilling dia. 122 mm, incl. 4 concrete screws ORDER-NO. ZSTH

DUSS POWER TOOLS - YOUTUBE CHANNEL

On our DUSS YouTube Channel we show you practical application videos about core drilling with our DIA 250 HW the topic of core drilling and its application and mounting possibilities.

